



# HOTMARKPRINT SIR / 1795



CLASS  
1



POLYURETHANE



160°C



PEEL : HOT



Flex Blade 45°  
Medium pressure



100 µm



20 Sec

## SPECIFICATIONS

### APPLICATION

#### 1. Printing and cutting

- Prepare the image on positive following the instruction of the printer manufacturer:
- Take care of the printing (45°C) and drying temperatures (50°C).
- Use the adequate printing profile (for instance, with Roland, select Colorip or Versawork, and then profile GENERIC VINYL 1, and we recommend to select the option MAX IMPACT).
- Remove the flex from the printer and wait for the complete drying of inks at room temperature, at least 4 hours.

#### 2. Heat pressing

- Weed the excess material.
- Use a clear polyester application tape to transfer the image. Do not use a paper application tape.
- Position and heat press on a SEFA machine the image on the garment protected by a silicone paper at 160°C – 20 seconds – medium pressure.
- If you use it, peel the application tape off when hot.

THICKNESS:  White matt polyurethane media  
100 microns

CARRIER: Clear polyester

CERTIFICATES:  Oeko-Tex label Standard 100 Class I



### APPLIES ON

Sublimated fabrics:

Cotton ● Polyester ● Softshell ● Acrylic and similar fibres.

### CARE & MAINTENANCE

- Always respect the garment's instructions
- Allow 24 hours after application before washing
- Iron the backside only
- Printable media are very sensitive: always handle with care and preferably with gloves.
- Always store the roll in a plastic bag protected from dust.
- It is important always using official inks from the printer manufacturer.

#### WASH

- Max 60° C
- Preferably inside out
- Do not bleach
- Tumble-dry unapproved
- Dry-cleaning unapproved

#### STORE

- Up to 1 year
- In a dry room (15-25°C)
- Away from sunlight
- In vertical position

**Chemica**  
Heat transfers for textiles

NOTE: For best results, it is recommended to TEST prior to starting standard production