



USER GUIDE

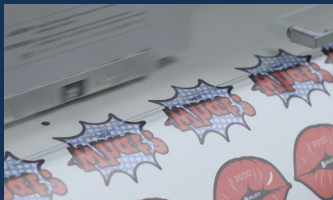
FAB'TWILL® -FAB'TWILL® SATIN - FAB'TWILL® SIR - FAB'TWILL® XL

PROCESS

01



PRINTING LOGOS



IMPRESSION DES LOGOS

1- **Print in mirror mode** on sublimation paper, with cutting marks if necessary.

02



SUBLIMATION



SUBLIMATION ON FAB'TWILL® SATIN

PREHEAT

(It is recommended to remove the protective backing (PET) for laser cutting)

LAYERING ORDER:

- > **Blue silicone paper 5920** (shiny side up)
- > **Fab'twill® (SIR, SATIN, XL..)**
- > **Blue silicone paper 5920** (shiny side down)

1- **Preheat** at 190°C for 10 seconds at 4 bars (on Sefa Slide 1285 press).

SUBLIMATION

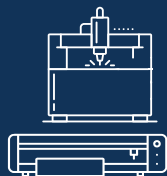
LAYERING ORDER:

- > **Blue silicone paper 5920** (shiny side up)
- > **Fab'twill® (SIR, SATIN, XL..)**
- > **Printed logo on sublimation paper** (printed side down on Fab'twill®)
- > **Blue silicone paper 5920** (shiny side down)

1- Press at **190°C for 60 secondes** (only Fab'twill® SATIN & XL)
190°C for 50 secondes (only Fab'twill® & Fab'twill® SIR)

2- **Peel hot** the sublimation paper to reveal the transfer.

03



CUTTING



CUTTING

LASER



FAB'TWILL®
FAB'TWILL® SIR
FAB'TWILL® SATIN
FAB'TWILL® XL

1- **Let it cool**, then remove the protective backing (PET) if present.

2- Place the sublimated Fab'twill® in your **laser machine**.

3- Launch cutting according to the marks.

4- **Weed out** the unnecessary parts, keeping only your logos.



PLOTTER ONLY FAB'TWILL® SATIN

1- Place the sublimated Fab'twill® Satin in your **cutting plotter**.

2- **Launch** cutting according to the marks.

3- **Weed out** unnecessary parts, keeping only your logos.

4- **Collect** the logos.



USER GUIDE

FAB'TWILL® -FAB'TWILL® SATIN - FAB'TWILL® SIR - FAB'TWILL® XL

PROCESS TRANSFER

04



↑ APPLICATION ON TEXTILE

- 1- Position the logos on your **textile**.
- 2- Cover with **blue silicone paper 5920**.
- 3- Press at **160°C for 20 seconds** (except Fab'twill® XL at 140°C for 10 seconds).