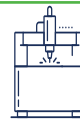




USER GUIDE

FAB'TWILL® DIRECT 1603 : laser cutting



PROCESS

01



PRINTING



PRINTING LOGOS

- 1- **Print directly** on Fab'twill® Direct (1603), with cutting marks.

02



LASER CUTTING



LASER CUTTING

- 1- Place Fab'twill® Direct in your **laser cutting** machine.
- 2- **Launch cutting** according to the marks.
- 3- **Weed out** unnecessary parts, keeping only your logos.

APPLICATION ON TEXTILE



03



TRANSFERT DIRECT



SUBLIMATION & APPLICATION

- 1- Remove the protective backing (PET) and place your logo directly on your textile. Protect it with blue silicone paper 5920.
- 2- Press at **170°C** for **50 seconds**
- 3- Remove and discard the blue silicone paper 5920.

DELAYED TRANSFER



SUBLIMATION

- 1- LAYERING ORDER:
 - > **Blue silicone paper 5920** (shiny side up)
 - > **Fab'twill® Direct**
 - > **Blue silicone paper 5920** (shiny side down)
- 2- Press at **170°C** for **50 seconds**.
- 3- Remove and discard the **blue silicone paper 5920**.

APPLICATION

- 1- Position the logo(s) on your textile.
- 2- Cover with **blue silicone paper 5920**.
- 3- Press at **160°C** for **20 seconds**.

*It is possible to print directly on Fab'twill® Direct or use sublimation paper.



USER GUIDE

FAB'TWILL® DIRECT 1603 : plotter cutting



PROCESS

01



PRINTING



PRINTING LOGOS



1-Print directly on Fab'twill® Direct (1603), with **cutting marks**.
(without mirror mode)

02



PLOTTER CUTTING



PLOTTER CUTTING



- 1- Place **Fab'twill® Direct** in your **cutting plotter**.
- 2- Launch cutting according to the marks.
- 3- **Launch cutting** according to the marks

PRESSING & TRANSFER



03



DIRECT TRANSFER

SUBLIMATION & APPLICATION

- 1- Remove the protective backing (PET) and place your logo directly on your textile. Protect it with **blue silicone paper 5920**.
- 2- Press at **170°C** for **50 seconds**.
- 3- Remove and discard the **blue silicone paper 5920**.

TRANSFERT DIFFÉRÉ

SUBLIMATION

- 1- LAYERING ORDER:
 > **Blue silicone paper 5920** (shiny side up)
 > **Fab'twill® Direct**
 > **Blue silicone paper 5920** (shiny side down)
- 2- Press at **170°C** for **50 seconds**.
- 3- Remove and discard the **blue silicone paper 5920**.

APPLICATION

- 1- Position the logo(s) on your **textile**.
- 2- Cover with **blue silicone paper 5920**.
- 3- Press at **160°C** for **20 seconds**.

*It is possible to print directly on Fab'twill® Direct or use sublimation paper.

