

## SUNMARK™

### THE ONLY HEAT TRANSFER FILM SPECIFICALLY DESIGNED FOR OUTDOOR EQUIPMENT PERSONALISATION

Looking for heat transfer film solutions to personalise your outdoor equipment ? Sunmark is the only Vinyl on the market specifically designed for outdoor applications. It is particularly suitable for tents, covers, signs or awnings decoration.

#### Shop and Restaurant signage



#### Outdoor

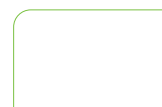


#### Product description

- ✓ Adapted for outdoor use.
- ✓ Glossy finish.
- ✓ Very thin vinyl.
- ✓ Available in 2 colours:



Black 4103



White 4101

#### Application key points

- ✓ Very easy to cut.
- ✓ Easy to weed → saves production time.
- ✓ Low temperature application which makes it totally suitable for sensitive fabrics.

#### Usage benefits

- ✓ Recommended for outdoor textile supports, such as home deco exteriors, shop or restaurants signage

SPECIFICATIONS

Composition	Average Thickness	Carrier	Dimensions
Vinyl	Vinyl - 135 µm	PET	All references available in: 50 cm x 10 m 50 cm x 20 m 150 cm x 10/20 m

APPLICATION INSTRUCTIONS

Applies on	Cutting	Application Temp. & time
Awnings and heat sensitive fabrics Outdoor use	Flex Blade 45°	100°C – 15 s 212°F – 15 s

Pressure	Peeling
Medium	Cold

Step 1 – Cutting

Set up the cutting of your heat transfer film in mirror mode and use a standard flex blade of 45°.

Step 2 – Weeding

Remove the excess of material (easy weeding).

Step 3 – Application

Position your design on the textile and press it with a Sefa DUPLEX/ROTEX or equivalent at 100°C/212°F for 15 seconds with a medium pressure.

We do recommend the use of a silicone paper to protect the designs and the textile during the application.

Step 4 – Peeling

Peel the material while cold.

NOTE: We highly recommend you to perform tests before launching a production.

CARE AND MAINTENANCE RECOMMENDATIONS

Washing	Ironing	Tumble-dry	Dry cleaning
Not recommended	Not recommended	Not recommended	Not recommended

Storage life	Storage Temperature & Lightning		Position
Up to 1 year	Dry room with 15°C-30°C/ 59°F-86°F	Away from sunlight	Vertical position

Care and maintenance:

- ✓ Always respect the fabrics' instructions.
- ✓ Avoid the use of aggressive products to clean.