

How to heat transfer a HOTMARK REVOLUTION logo using an iron

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1) About textiles and irons

- About textiles :

IRONING

Iron at maximum sole-plate temperature of 200°C



Iron at maximum sole-plate temperature of 110°C



Iron at maximum sole-plate temperature of 150°C

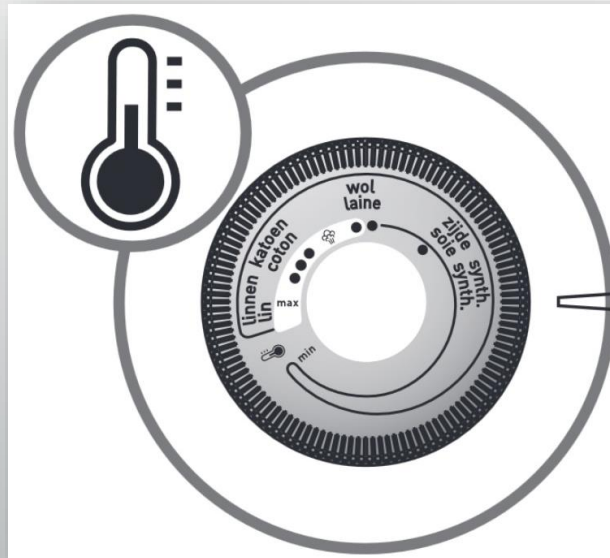


Do not iron



Maximum temperature levels are represented by one, two or three points that are placed inside the symbol.

- About irons:

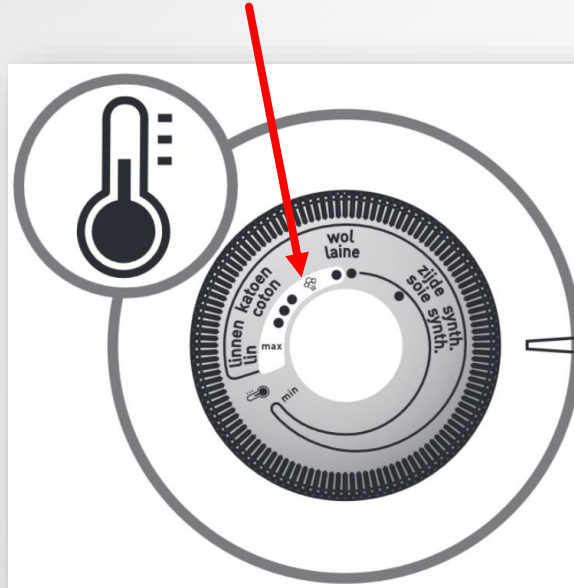


Actual temperature of the iron soleplate (controlled by our professional sensors):

- Silk, Synthetic fibers, Nylon (110°C)
- .. Polyester, Wool (150°C)
- ... Cotton, Linen (200°C)

2) Information about the procedure

- Set-up the iron temperature between « Cotton » [...] and « Polyester-wool » [..].



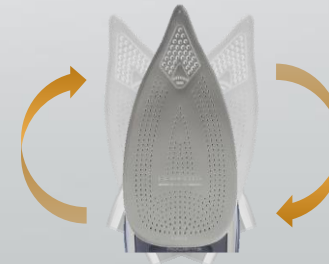
- Make sure the steam function of the iron is OFF.
- Use a silicone paper sheet to protect the backing of HOTMARK REVOLUTION.
- Use a stopwatch to make sure pressing time is accurate.
- This process is only valid for cotton and polyester textiles « without any waterproof » function.

3) Settings and parameters used for obtaining the best results.

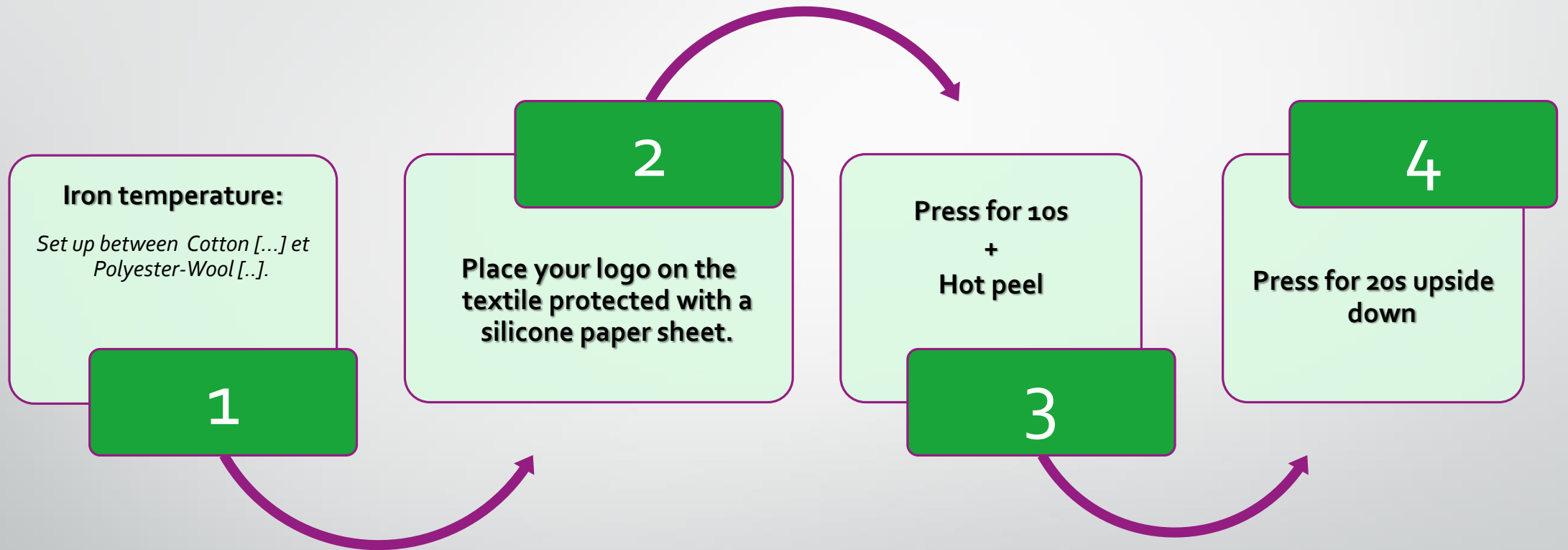
1. Please make sure you have set-up the iron on the right position (between Cotton [...] and Polyester-wool [...]). *(no need to preheat the fabric)*
2. Place your logo on this area and put a silicone paper sheet on top of it.
3. Apply a medium pressure using the iron during **10s** and then peel the carrier when hot.
4. Iron your logo upside-down during **20s** using a medium pressure.
5. Max washing temperature is 40°C, guaranteed for a minimum of 25 washes on cotton and polyester textiles.

- Please note: when heat-transferring your logo, make sure the iron is constantly moving. We advise to move the iron as per the picture below for 2 main reasons:

- ❖ To make sure the whole surface of your logo gets even pressure.
- ❖ To make sure temperature is accurate on the whole surface of the logo.



4) Summary of steps to follow.



Time for you to play!

