

How to heat transfer a FIRSTMARK logo with an iron.

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1) About textiles and irons

- About textiles :

IRONING

Iron at maximum sole-plate temperature of 200°C



Iron at maximum sole-plate temperature of 110°C



Iron at maximum sole-plate temperature of 150°C

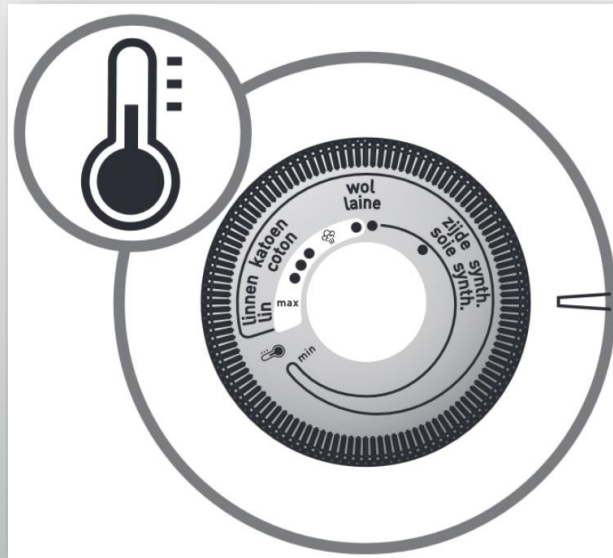


Do not iron



Maximum temperature levels are represented by one, two or three points that are placed inside the symbol.

- About irons:

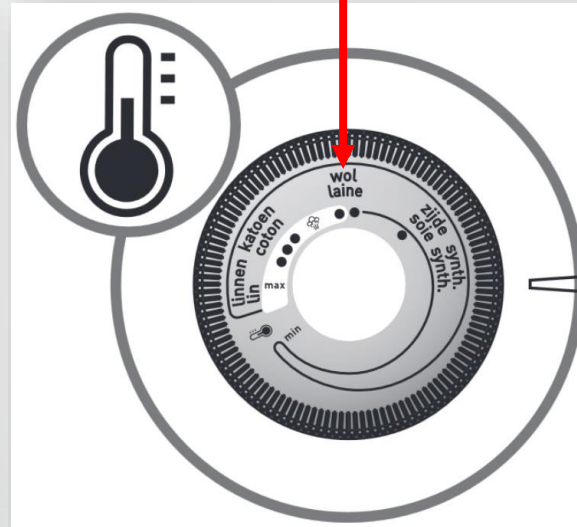


Actual temperature of the iron soleplate (controlled by our professional sensors):

- Silk, Synthetic fibers, Nylon (110°C)
- .. Polyester, Wool (150°C)
- ... Cotton, Linen (200°C)

2) Information about the procedure

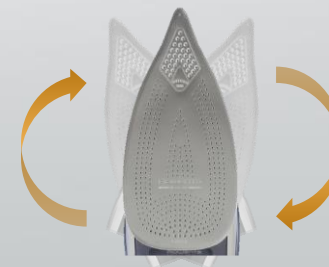
- Set-up the iron temperature on « Polyester-wool » [..].



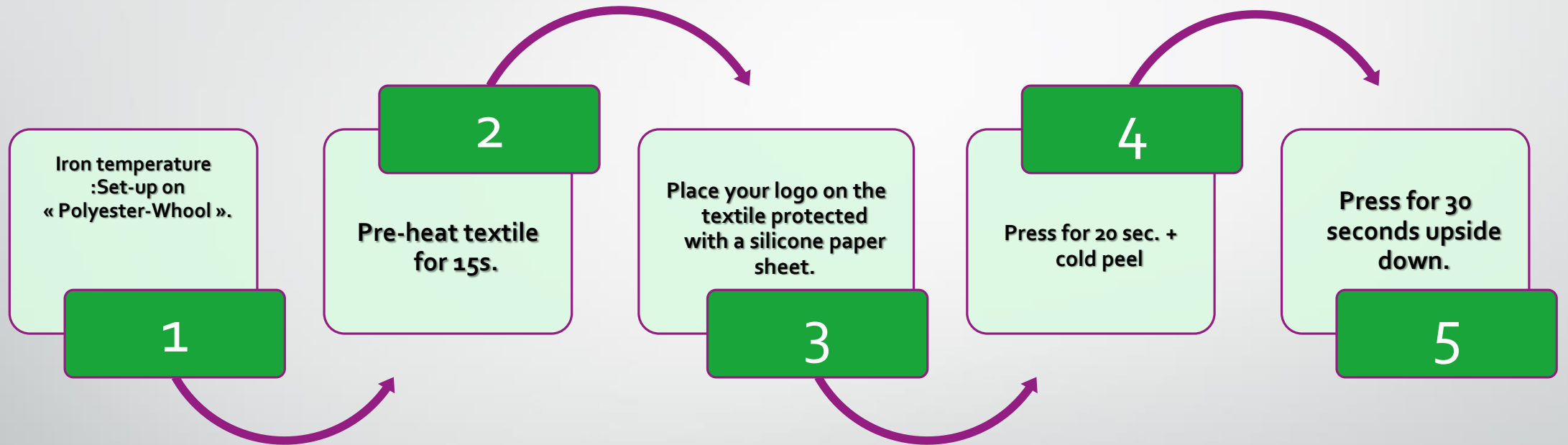
- Make sure the steam function of the iron is OFF.
- Use a silicone paper sheet to protect the backing of FIRSTMARK.
- Use a stopwatch to make sure pressing time is accurate.
- This process is only valid for cotton and polyester textiles without any « waterproof » function.

3) Settings and parameters used for obtaining the best results.

1. Please make sure you have set-up the iron on the right position (« Polyester-wool » [...] for FIRSTMARK)
 2. Pre-heat the area where your logo will be pressed for **15s**.
 3. Place your logo on this area and put a silicone paper sheet on top of it.
 4. Apply a medium pressure using the iron during **20s** and then peel the carrier when cold.
 5. Iron your logo upside-down during **30s** using a medium pressure.
 6. Max washing temperature is 40°C, guaranteed for a minimum of 15 washes on cotton et polyester textiles.
- Please note: when heat-transferring your logo, make sure the iron is constantly moving. We advise to move the iron as per the picture below for 2 main reasons:
 - ❖ To make sure the whole surface of your logo gets even pressure.
 - ❖ To make sure temperature is accurate on the whole surface of the logo.



4) Summary of steps to follow.



Time for you to play!

