

How to heat transfer a BLING BLING logo with an iron

Contents

1. Various information about textiles and irons found on the market (page 3)
2. Information about the process. (page 4)
3. Settings and parameters used for obtaining the best results on BLING BLING. (page 5)
4. Summary of steps to follow. (page 6)

1) About textiles and irons

- About textiles :

IRONING

Iron at maximum sole-plate temperature of 200°C



Iron at maximum sole-plate temperature of 110°C



Iron at maximum sole-plate temperature of 150°C

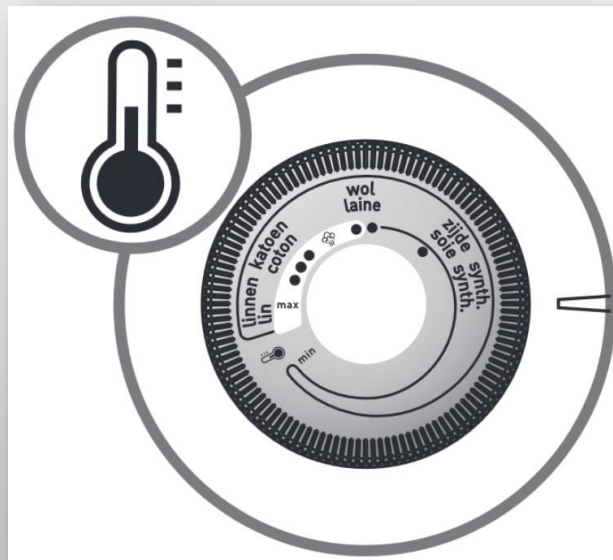


Do not iron



Maximum temperature levels are represented by one, two or three points that are placed inside the symbol.

- About irons:

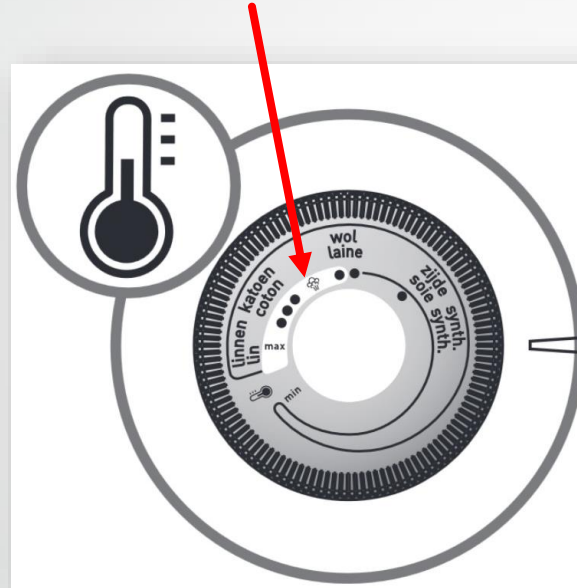


Actual temperature of the iron soleplate (controlled by our professional sensors):

- Silk, Synthetic fibers, Nylon (110°C)
- .. Polyester, Wool (150°C)
- ... Cotton, Linen (200°C)

2) Information about the procedure

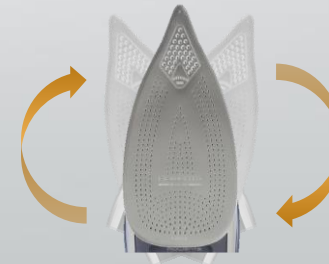
- Set-up the iron temperature between « Cotton » [...] and « Polyester-wool » [...].



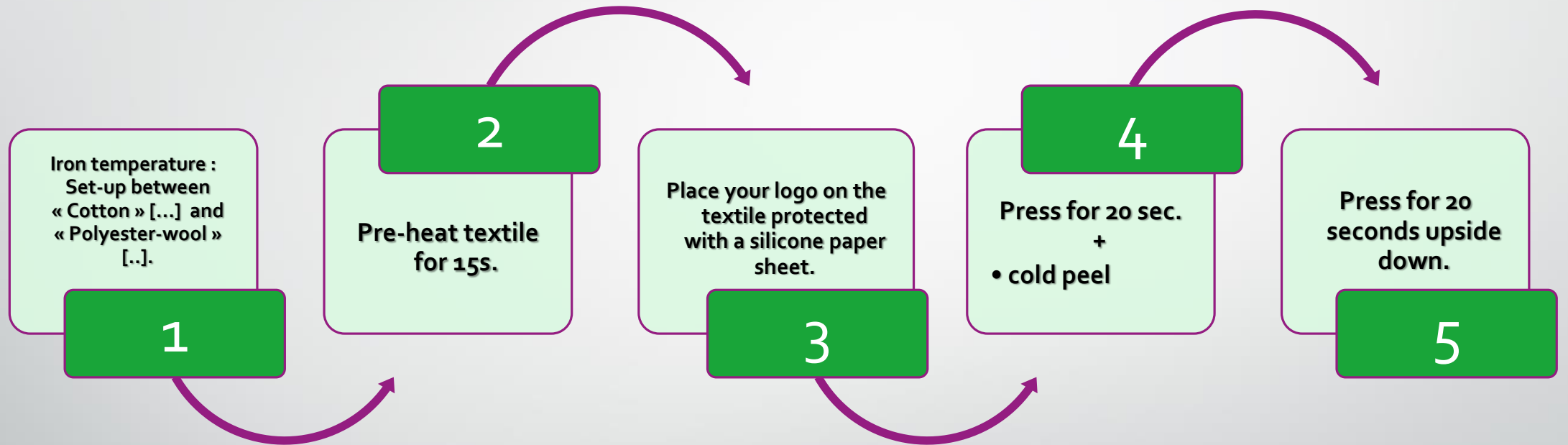
- Make sure the steam function of the iron is OFF.
- Use a silicone paper sheet to protect the backing of BLING BLING.
- Use a stopwatch to make sure pressing time is accurate.
- This process is only valid for cotton and polyester textiles « without any waterproof » function.

3) Settings and parameters used for obtaining the best results.

1. Please make sure you have set-up the iron on the right position (between « Cotton » [...] and « Polyester-wool » [...]).
 2. Pre-heat the area where your logo will be pressed for **15s**.
 3. Place your logo on this area and put a silicone paper sheet on top of it.
 4. Apply a medium pressure using the iron during **20s** and then peel the carrier when cold.
 5. Iron your logo upside-down during **20s** using a medium pressure.
 6. Max washing temperature is 40°C, guaranteed for a minimum of 25 washes on cotton and polyester textiles.
- Please note: when heat-transferring your logo, make sure the iron is constantly moving. We advise to move the iron as per the picture below for 2 main reasons:
 - ❖ To make sure the whole surface of your logo gets even pressure.
 - ❖ To make sure temperature is accurate on the whole surface of the logo.



4) Summary of steps to follow.



Time for you to play!

