

# UPPERFLOK™

## THE THIN VELVET TOUCH HEAT TRANSFER FILM

Looking for a thin velvet personalisation solution? Upperflok is a nice viscose flock film with suede-like finish that allows very trendy personalisation results.

Home Decor and accessories



### Product description

- ✓ Thin velvet film.
- ✓ Super soft touch.
- ✓ Suede-like finish.
- ✓ The ability to overlapped this material allows you to achieve multi-colour designs.
- ✓ Available in 23 colours:

				
Black 501	White 502	Grey 508	Dark Grey 528	Lemon Yellow 512
				
Golden Yellow 503	Orange 507	Light Red 510	Dark Red 504	Magenta 509
				
Burgundy 520	Purple 514	Light Blue 513	Vivid Blue 515	Royal Blue 505
				
Navy Blue 511	Light Green 517	Green 506	Brown 518	Pink 521
				
Anise 525	Khaki 527	Beige 519		

### Application key points

- ✓ Easy to cut with a 60° flock blade.
- ✓ Quick and easy to weed.
- ✓ Ideal for lettering, and medium-small designs.

### Usage benefits

- ✓ Particularly high-wash resistance, up to 60°C/140°F.
- ✓ Comfortable to touch.
- ✓ Recommended for home decor and fashion accessories such as curtains, cushions covers, fleece covers.

## SPECIFICATIONS

Composition	Average Thickness	Carrier	Dimensions
Viscose Flock	300 µm	Adhesive & Transparent Polyester	<b>All references available in 50 cm x 20 m</b> <b>Except Ref. 521, 525, 527, 519, only available:</b> 50 cm x 5 m

## APPLICATION INSTRUCTIONS

Applies on	Cutting	Application Temp.
Cotton Polyester Acrylic Cotton/Polyester blends without repellent treatment	Use a Flock Blade 60°	160°C – 20 s 320°F – 20 s

Pressure	Peeling
Medium	Cold

**Step 1 – Cutting**

Set up the cutting of your heat transfer film in mirror mode and use a standard flock blade of 60°.

**Step 2 – Weeding**

Remove the excess of material (easy weeding).

**Step 3 – Application**

Position your design on the textile and press it with a Sefa DUPLEX/ROTEX or equivalent at 160°C/320°F for 20 seconds, with a medium pressure.

We do recommend the use of a silicone paper to protect the designs and the textile during the application.

**Step 4 – Peeling**

Peel the material while cold.

*NOTE: We highly recommend you to perform tests before launching a production.*

## CARE AND MAINTENANCE RECOMMENDATIONS

Washing	Ironing	Tumble-dry	Dry cleaning
Up to 60°C/140°F	On reverse side only	Yes	Yes
Storage life	Storage Temperature & Lightning		Position
Up to 1 year	Dry room with 15-30°C/59°F-86°F	Away from sunlight	Vertical position

**Care and maintenance:**

- ✓ Always respect the garments' instructions.
- ✓ Wait for 24 hours after the application before the first wash.
- ✓ Avoid the use of aggressive products.

**Washing recommendations:**

- ✓ Respect the textile recommendations.
- ✓ Preferably inside out to extend the design's life.
- ✓ Do not bleach.