

SUNMARK™

THE ONLY HEAT TRANSFER FILM SPECIFICALLY DESIGNED FOR OUTDOOR EQUIPMENT PERSONALISATION

Looking for heat transfer film solutions to personalise your outdoor equipment ? Sunmark is the only Vinyl on the market specifically designed for outdoor applications. It is particularly suitable for tents, covers, signs or awnings decoration.

Shop and Restaurant signage



Outdoor

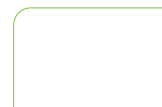


Product description

- ✓ Adapted for outdoor use.
- ✓ Glossy finish.
- ✓ Very thin vinyl.
- ✓ Available in 2 colours:



Black 4103



White 4101

Application key points

- ✓ Very easy to cut.
- ✓ Easy to weed → saves production time.
- ✓ Low temperature application which makes it totally suitable for sensitive fabrics.

Usage benefits

- ✓ Recommended for outdoor textile supports, such as home deco exteriors, shop or restaurants signage

SPECIFICATIONS

Composition	Average Thickness	Carrier	Dimensions
Vinyl	Vinyl - 135 µm	PET	All references available in: 50 cm x 10 m 50 cm x 20 m 150 cm x 10/20 m

APPLICATION INSTRUCTIONS

Applies on	Cutting	Application Temp. & time
Awnings and heat sensitive fabrics Outdoor use	Flex Blade 45°	100°C – 15 s 212°F – 15 s

Pressure	Peeling
Medium	Cold

Step 1 – Cutting

Set up the cutting of your heat transfer film in mirror mode and use a standard flex blade of 45°.

Step 2 – Weeding

Remove the excess of material (easy weeding).

Step 3 – Application

Position your design on the textile and press it with a Sefa DUPLEX/ROTEX or equivalent at 100°C/212°F for 15 seconds with a medium pressure.

We do recommend the use of a silicone paper to protect the designs and the textile during the application.

Step 4 – Peeling

Peel the material while cold.

NOTE: We highly recommend you to perform tests before launching a production.

CARE AND MAINTENANCE RECOMMENDATIONS

Washing	Ironing	Tumble-dry	Dry cleaning
Not recommended	Not recommended	Not recommended	Not recommended
Storage life	Storage Temperature & Lightning		Position
Up to 1 year	Dry room with 15°C-30°C/ 59°F-86°F	Away from sunlight	Vertical position

Care and maintenance:

- ✓ Always respect the fabrics' instructions.
- ✓ Avoid the use of aggressive products to clean.