



# ALLMARK

## THE HEAT TRANSFER VINYL DESIGNED FOR NYLON GARMENTS.

Allmark is a matte heat transfer vinyl specially designed for polyamide fabrics and water-repellent materials such as nylon. It offers outstanding adhesion, a premium finish and excellent long-term durability.

| TECHNICAL DATA                                                                                                                          |                    | PRODUCT HIGHLIGHTS                                                                         |  |
|-----------------------------------------------------------------------------------------------------------------------------------------|--------------------|--------------------------------------------------------------------------------------------|--|
|                                                        | COMPOSITION        | PU                                                                                         |  |
|                                                        | THICKNESS          | 50 µm                                                                                      |  |
|                                                        | CARRIER            | Transparent adhesive polyester carrier                                                     |  |
| CUT SETTINGS                                                                                                                            |                    |           |  |
|                                                        | SIDE               | Mirror cut                                                                                 |  |
|                                                        | CUTTING            | 45° flex blade                                                                             |  |
| APPLICATION                                                                                                                             |                    |         |  |
|                                                      | TEXTILE            | Cotton, polyester, polycotton, nylon fabrics                                               |  |
|                                                      | TIME & TEMPERATURE | 140°C- 284°F / 20s                                                                         |  |
|                                                      | PRESSURE           | Medium                                                                                     |  |
|                                                      | PEEL               | Cold peel                                                                                  |  |
| CERTIFICATIONS                                                                                                                          |                    |         |  |
| <br>STANDARD 100<br>CQ 909/2 IFTH<br>www.oeko-tex.com |                    | <br>Yes |  |
|                                                                                                                                         |                    | <br>Yes |  |
| No                                                                                                                                      |                    |                                                                                            |  |

| CARE & MAINTENANCE                                                                                                                                                                                                                                                                                 |                                                                                                          |                                                                                                  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"><li>- Always follow the care instructions for the garment.</li><li>- Wash inside out to extend the design's life.</li><li>- Wait 24 hours after application for the first wash.</li><li>- Avoid using of aggressive products.</li><li>- Do not bleach.</li></ul> |                                                                                                          |                                                                                                  |
| <b>WASHING</b>                                                                                                                                                                                                                                                                                     | <b>IRONING</b>                                                                                           | <b>TUMBLE-DRY</b>                                                                                |
| <br>40°C / 104°F                                                                                                                                                                                               | <br>Inside out only | <br>Allowed |

| STEP BY STEP : HOW TO USE                                              |  |
|------------------------------------------------------------------------|--|
| STEP 1 - Perform a test cut using your cutting plotter.                |  |
| STEP 2 - Mirror cut the heat transfer vinyl using a 45° flex blade.    |  |
| STEP 3 - Weed the excess material and apply the design to the garment. |  |
| STEP 4 - Press and cold peel the carrier.                              |  |

| STORAGE                                                                                                                                                                                                                        |  |
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| <ul style="list-style-type: none"><li>- Storage life recommendation is maximum one year.</li><li>- Store product in dry room at 15°-30°C/ 60°-85°F.</li><li>- Keep away from sunlight, store in a vertical position.</li></ul> |  |