Chemica
HEAT TRANSFERS FOR TEXTILES

TECHNICAL DATASHEET
2026

WINMARK

CREATED TO WIN!

WINMARK is CHEMICA's ideal heat transfer vinyl for customizing cotton, polycotton and polyester at an affordable price. Its adhesive carrier makes application easy while providing a soft touch, a matte finish, lightweight comfort and long-lasting durability.

TECHNICAL DATA

COMPOSITION	PU
THICKNESS	70 µm
CARRIER	Transparent adhesive polyester carrier

CUT SETTINGS

SIDE	Mirror cut
CUTTING	45° flex blade

APPLICATION

TEXTILE	Cotton, polyester, polycotton
TIME & TEMPERATURE	160°C- 320°F / 10s
PRESSURE	Medium
PEEL	Hot peel

CERTIFICATIONS

OEKO TEX® STANDARD 100 CQ 909/2 IFTH www.oeko-tex.com
Only 2401-2403

Vegan
Yes

REACH COMPLIANCE
Yes

PRODUCT HIGHLIGHTS

- Attractive matte finish.
- Soft to the touch and comfortable to wear.
- Fast application: 10 seconds.
- Sticky adhesive carrier.
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CARE & MAINTENANCE

- Always follow the care instructions for the garment.
- Wash inside out to extend the design's life.
- Wait 24 hours after application for the first wash.
- Avoid using of aggressive products.
- Do not bleach.

WASHING	IRONING	TUMBLE-DRY
40°C / 104°F	Inside out only	Allowed

STEP BY STEP : HOW TO USE

STEP 1 - Perform a test cut using your cutting plotter.

STEP 2 - Mirror cut the heat transfer vinyl using a 45° flex blade.

STEP 3 - Weed the excess material and apply the design to the garment.

STEP 4 - Press and hot peel the carrier.

STORAGE

- Storage life recommendation is maximum one year.
- Store product in dry room at 15°-30°C/ 60°-85°F.
- Keep away from sunlight, store in a vertical position.

NOTE: We strongly recommend carrying out cutting, heat press and application tests before production.

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